

Computer Numerical Control Programmer

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Company: Lincoln Electric Products Co., Inc.

Location: Union

Category: other-general

CNC PROGRAMMER-

Work Arrangement: Onsite

Hours: Monday -Friday

About the Company:

Lincoln Electric Products Co Inc We make a full range of distribution equipment, including, but not limited to, Panelboards up to 2000A, Service and Distribution Switchboards up to 8000A, Generator connection boxes, Generator output switchboards, and Single- and Double-Ended Substations. We can custom design a product to meet customer-specific applications and requirements.

Position Summary

Lincoln Electric Products Co. Inc. seeks a CNC Programmer to join its dynamic team. This role is available immediately and provides a great growth opportunity for the right candidate.

It is a full-time, exempt position, and the candidate will report directly to the Fabrication Manager.

Working Conditions: Office

Training will be conducted for the hired employees for the first few weeks.

We offer:

- Competitive Salary paid on a weekly basis.
- Opportunity for advancement.
- Access to Health benefits plans; Dental/vision plans, retirement plan (401-k), vacation and sick leave policies.

Job Description

- A CNC programmer professional who creates programs that control computer numerically controlled (CNC) machines.
- CNC machines are automated manufacturing tools that perform precise and complex operations on various materials, such as cutting, milling, and drilling.
- The CNC Punch Programmer is responsible for programming and operating computer numerical control (CNC) punch machines to manufacture sheet metal parts according to blueprints, drawings, and other specifications.
- They are responsible for reading and interpreting design blueprints, programming the CNC machine, and adjusting the machine settings until the desired specifications are met.
- The programmer must ensure that the machine operates efficiently and produces high-quality parts while adhering to safety guidelines and production schedules.

Job Responsibilities:

- Interpret blueprints, drawings, and other specifications to create CNC punch programs for sheet metal parts.
- Set up and operated CNC punch machines and load programs and adjusted tooling as needed to ensure efficient and accurate production.
- Verify the accuracy of the CNC punch programs and adjust as necessary to meet quality and production requirements.
- Troubleshoot CNC punch machine errors and make necessary adjustments to maintain efficiency and quality.
- Ensure all work is performed according to safety guidelines and production schedules.
- Maintain equipment, tools, and work area clean and organized.
- Collaborate with other production team members to meet production goals and ensure timely delivery of finished products.

- Improve programming and machine operation techniques to increase efficiency, reduce waste, and improve quality.

Knowledge, Skills, and Abilities

- Previous experience in CNC punch programming and machine operation.

Must have experience with Trumpf or AMADA.

- Experience working with CAD and CAM software.
- Strong understanding of CNC programming software
- Knowledge of machine tooling and maintenance procedures.
- Extensive knowledge of 3, 4, and 5-axis CNC machines
- Strong understanding of engineering drawings
- Occasionally set up and operate CNC equipment.
- Experience setting up and troubleshooting CNC machines.
- C++ programming.
- Strong mechanical aptitude.
- Strong analytical and problem-solving skills with a focus on quality and efficiency.
- Ability to work independently and as part of a team in a fast-paced production environment.
- Strong attention to detail.
- Excellent communication and interpersonal skills.
- Physical Demands:
 - Ability to stand for extended periods and lift 70+ pounds.
 - Ability to work in a noisy, fast-paced production environment.
- They are responsible for reading and interpreting design blueprints, programming the CNC machine, and adjusting the machine settings until the desired specifications are met.
- The programmer must ensure that the machine operates efficiently, produces high-quality parts, and adheres to safety guidelines and production schedules.

Responsibilities:

1. Interpret blueprints, drawings, and other specifications to create CNC punch programs for sheet metal parts.
2. Set up and operate CNC punch machines, load programs, and adjust tooling as needed to ensure efficient and accurate production.
3. Verify the accuracy of the CNC punch programs and adjust as necessary to meet quality

and production requirements.

4. Troubleshoot CNC punch machine errors and make necessary adjustments to maintain efficiency and quality.
5. Ensure that all work is performed according to safety guidelines and production schedules.
6. Maintain equipment, tools, and work area clean and organized.
7. Collaborate with other production team members to meet production goals and ensure timely delivery of finished products.
8. Continuously improve programming and machine operation techniques to increase efficiency, reduce waste, and improve quality.

Knowledge, Skills, and Abilities

- Previous experience in CNC punch programming and machine operation.
- Experience working with CAD and CAM software.
- Strong understanding of CNC programming software
- Knowledge of machine tooling and maintenance procedures.
- Strong mechanical aptitude.
- Strong analytical and problem-solving skills with a focus on quality and efficiency.
- Ability to work independently and as part of a team in a fast-paced production environment.
- Strong attention to detail.
- Excellent communication and interpersonal skills.
- Physical Demands: Ability to work in a noisy, fast-paced production environment.

Education:

- Bachelor's or Associate's preferred.
- High School Diploma required.

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