

Punch Press Setup / Operator

[Apply Now](#)

Company: Cannon Industries

Location: Rochester, New York

Category: other-general

General Job Description:

Sets up and operates punch press including blanking, drawing, forming, perforating, etc. Controls proper safety devices, feeds the material into dies and keeps stock well lubricated. Procures proper dies, sets up punch presses and feeds for all types of materials. All types of dies may be set up including compound, multiple, closing, trimming, shearing, drawing, perforating, cut-off, shimmy, coining, extruding, etc.

Minimum Qualifications:

Ability to read blue prints a must.

Fluency in verbal and written English

Ability to use shop math

Highschool diploma, GED or equivalent

Must supply own tools

Specific Duties:

Ensure Punch Press is in full operation during the required work hours

Inspect material; checking for type and measuring dimensions using a micrometer and a QA tag.

Shear material using a "Traveler"

Make the part according to specifications on dimension and quantity

Measure blank or strip using measurement tape or dial caliper

Use shearing machine as per drawing or instructions

Set up the punch press (under supervision if necessary) and punch first part

Ensure that inspection of first and last piece is done by operator and QA

Run job and check parts using SPC

Tumble parts and remove burrs

Spotweld parts, if necessary

Inspect part according to print

Get QA approval of part.

Manufacture and inspect part to blueprint

Upkeep daily preventative maintenance log

Required Tool List:

6" Verniers

Tape Measure

Ball Peen Hammer

Set Allen Wrenches

This list of duties and responsibilities is not intended to be all-inclusive and may be expanded to include other duties and responsibilities as it may be deemed necessary.

[Apply Now](#)

Cross References and Citations:

1. [Punch Press Setup / Operator Jobs Rochester, New York ↗](#)
 2. [Punch Press Setup / Operator Jobs Rochester, New York ↗](#)
 3. [Punch Press Setup / Operator Jobs Rochester, New York ↗](#)
 4. [Punch Press Setup / Operator Jobs Rochester, New York ↗](#)
 5. [Punch Press Setup / Operator Jobs Rochester, New York ↗](#)
 6. [Punch Press Setup / Operator search Rochester, New York ↗](#)
 7. [Punch Press Setup / Operator job finder Rochester, New York ↗](#)
1. [Punch Press Setup / Operator jobs ↗](#)
 2. [Punch Press Setup / Operator jobs ↗](#)
 3. [Punch Press Setup / Operator jobs ↗](#)

Source: <https://us.expertini.com/jobs/job/punch-press-setup-operator-rochester-new-york-cannon-industries-154090199/>

Generated on: 2024-05-06 by [Expertini.Com](#)